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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
09/464,997	12/16/1999	LOU W. WATKINS	4642	8340	
75	590 09/11/2002				
SAMUELS GAUTHIER & STEVENS LLP			EXAMINER		
225 FRANKLIN STREET SUITE 3300			BAREFORD, KATHERINE A		
BOSTON, MA	02110		ART UNIT PAPER NUMBER		
			1762	1/	
			DATE MAILED: 09/11/2002	10	

Please find below and/or attached an Office communication concerning this application or proceeding.

		Application No.	Applicant(s)	59			
		09/464,997	WATKINS, LOUW.				
Office Action Summary		Examiner	. Art Unit				
		Katherine A. Bareford	1762				
	- The MAILING DATE of this communication	on appears on the cover sheet with	h the correspondence address				
Period fo	* -	DEDLY IS SET TO EVOIDE 2 MC	NTH(S) FROM				
THE N - Externafter: - If the - If NO - Failur - Any re earne	DRTENED STATUTORY PERIOD FOR INTELLING DATE OF THIS COMMUNICAT Sions of time may be available under the provisions of 37 (SIX (6) MONTHS from the mailing date of this communicate period for reply specified above is less than thirty (30) day period for reply is specified above, the maximum statutory the toreply within the set or extended period for reply will, be period by the Office later than three months after the dipatent term adjustment. See 37 CFR 1.704(b).	TON. CFR 1.136(a). In no event, however, may a relition. s, a reply within the statutory minimum of thirty period will apply and will expire SIX (6) MONT we statute cause the application to become ABA	ply be timely filed (30) days will be considered timely. HS from the mailing date of this communication NDONED (35 U.S.C. § 133).	on.			
Status	Responsive to communication(s) filed of	on 05 August 2002					
1)⊠	-	☐ This action is non-final.					
2a)□			ers, prosecution as to the merits	s is			
3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.							
•	on of Claims						
•	Claim(s) 1-17 is/are pending in the appl						
	4a) Of the above claim(s) is/are w	ithdrawn from consideration.					
,	Claim(s) is/are allowed.						
	⊠ Claim(s) <u>1,4,5,8-10 and 12</u> is/are rejected.						
•	Claim(s) is/are objected to.						
8)∐ Applicati	Claim(s) are subject to restriction ion Papers Claumo 2^{-3} , 6^{-7} ,	l and 13-17 are cance	eled.				
	The specification is objected to by the Ex						
	The drawing(s) filed on is/are: a)[ne Examiner.				
,	Applicant may not request that any objection						
11)	The proposed drawing correction filed on						
	If approved, corrected drawings are require						
12)	The oath or declaration is objected to by	the Examiner.					
	under 35 U.S.C. §§ 119 and 120						
13) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).							
a)	☐ All b)☐ Some * c)☐ None of:						
	1. Certified copies of the priority doc						
	2. Certified copies of the priority documents have been received in Application No						
* ;	3. Copies of the certified copies of the application from the Internation for the attached detailed Office action for	onal Bureau (PCT Rule 17.2(a)).					
	Acknowledgment is made of a claim for d			ation).			
a	a) \square The translation of the foreign languation \square The translation of the foreign languation \square	age provisional application has be	een received.				
Attachmer							
2) Notice	ce of References Cited (PTO-892) ce of Draftsperson's Patent Drawing Review (PTO- mation Disclosure Statement(s) (PTO-1449) Paper	948) 5) Notice of	Summary (PTO-413) Paper No(s) Informal Patent Application (PTO-152)				
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DETAILED ACTION

Continued Examination Under 37 CFR 1.114

- 1. The request for a continued prosecution application (CPA) under 37 CFR 1.53(d) filed on August 5, 2002 is acknowledged. 37 CFR 1.53(d)(1) was amended to provide that the prior application of a CPA must be: (1) a utility or plant application that was filed under 35 U.S.C. 111(a) before May 29, 2000, (2) a design application, or (3) the national stage of an international application that was filed under 35 U.S.C. 363 before May 29, 2000. See Changes to Application Examination and Provisional Application Practice, interim rule, 65 Fed. Reg. 14865, 14872 (Mar. 20, 2000), 1233 Off. Gaz. Pat. Office 47, 52 (Apr. 11, 2000). Since a CPA of this application is not permitted under 37 CFR 1.53(d)(1), the improper request for a CPA is being treated as a request for continued examination of this application under 37 CFR 1.114. See id. at 14866, 1233 Off. Gaz. Pat. Office at 48.
 - --- Note that a previous CPA was filed in June of 2001.
 - --- The amendment filed August 5, 2002 has been received and entered.

Claim Rejections - 35 USC § 112

- 2. The following is a quotation of the second paragraph of 35 U.S.C. 112:
 - The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

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3. Claim 5 is rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

Claim 5, line 1, this claim (as amended on Jan. 23, 2002) depends from claim 2.

However, claim 2 was canceled by the same amendment. As a result, the claim depends from a canceled claim. For the purposes of examination, the Examiner has treated the claim as depending from claim 1.

Claim Rejections - 35 USC § 103

- 4. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 5. Claims 1, 8-9 and 12 are rejected under 35 U.S.C. 103(a) as being unpatentable over EP 380 163 A2 (hereinafter '163) in view of DE 2 803 708 (hereinafter '708).

'163 teaches a method of applying syntactic foam insulation to a length of pipe. Column 1, line 30 through column 4, line 10. An inner syntactic foam insulator and an outer protective cover are co-extruded around the length of pipe. Column 2, lines 2-20 and column 3, lines 5-45 and figures 3-4. The cover is rapidly solidified. Column 3, lines 35-45. This retains the foam in a desired shape about the length of pipe. Column 3, lines 35-45 and figures 3-4.

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Claim 9: '163 teaches a method of applying syntactic foam insulation to a length of pipe. Column 1, line 30 through column 4, line 10. An inner syntactic foam insulator and an outer protective cover are co-extruded around the length of pipe. Column 2, lines 2-20 and column 3, lines 5-45 and figures 3-4. The cover is rapidly solidified. Column 3, lines 35-45. This retains the foam in a desired shape about the length of pipe. Column 3, lines 35-45 and figures 3-4.

'163 teaches all the features of these claims except (1) the thermoplastic resin and (2) the air cooling (claims 8 and 12).

However, '708 teaches a method of applying a foam insulation to a length of pipe. See the abstract. An inner foam insulating and an outer protective cover are co-extruded around a length of pipe. Abstract and figures 1-3. The layers retain a desired shape about the length of pipe. Abstract and figures 1-3. The cover layer is a thermoplastic. Abstract.

It would have been obvious to one of ordinary skill in the art at the time the invention was made to modify '163 to use a thermoplastic cover layer as suggested by '708 with an expectation of desirable produced pipe, because '163 teaches forming a three layer pipe with an inner layer, a foam intermediate layer and an outer layer by extrusion, and '708 teaches that when forming a three layer pipe with an inner layer, a foam intermediate insulation layer, and an outer layer using a co-extrusion process, it is conventionally known to use a thermoplastic outer layer. It would further have been obvious to provide air cooling with an expectation of desirable solidification, because, at the least, if no other form of cooling was specifically used, the air contact after extrusion would allow the product to cool.

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6. Claims 1, 8-9 and 12 are rejected under 35 U.S.C. 103(a) as being unpatentable over EP 380 163 A2 (hereinafter '163) in view of Japan 62-28222 (hereinafter '222).

'163 teaches a method of applying syntactic foam insulation to a length of pipe. Column 1, line 30 through column 4, line 10. An inner syntactic foam insulator and an outer protective cover are co-extruded around the length of pipe. Column 2, lines 2-20 and column 3, lines 5-45 and figures 3-4. The cover is rapidly solidified. Column 3, lines 35-45. This retains the foam in a desired shape about the length of pipe. Column 3, lines 35-45 and figures 3-4.

Claim 9: '163 teaches a method of applying syntactic foam insulation to a length of pipe. Column 1, line 30 through column 4, line 10. An inner syntactic foam insulator and an outer protective cover are co-extruded around the length of pipe. Column 2, lines 2-20 and column 3, lines 5-45 and figures 3-4. The cover is rapidly solidified. Column 3, lines 35-45. This retains the foam in a desired shape about the length of pipe. Column 3, lines 35-45 and figures 3-4.

'163 teaches all the features of these claims except (1) the thermoplastic resin and (2) the air cooling (claims 8 and 12).

However, '222 teaches a method of applying a foam insulation to a length of pipe. See the abstract. An inner foam insulating and an outer protective cover are co-extruded around a simultaneously extruded length of pipe. Abstract and figures 1-3. The layers retain a desired shape about the length of pipe. Abstract and figures 1-3. The cover layer is a thermoplastic. Abstract.

It would have been obvious to one of ordinary skill in the art at the time the invention was made to modify '163 to use a thermoplastic cover layer as suggested by '222 with an expectation

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of desirable produced pipe, because '163 teaches forming a three layer pipe with an inner layer, a foam intermediate layer and an outer layer by extrusion, and '222 teaches that when forming a three layer pipe with an inner layer, a foam intermediate insulation layer, and an outer layer using a co-extrusion process, it is conventionally known to use a thermoplastic outer layer. It would further have been obvious to provide air cooling with an expectation of desirable solidification, because, at the least, if no other form of cooling was specifically used, the air contact after extrusion would allow the product to cool.

7. Claims 4-5 and 10 are rejected under 35 U.S.C. 103(a) as being unpatentable over EP 380 163 A2 (hereinafter '163) in view of DE 2 803 708 (hereinafter '708) as applied to claims 1, 8-9 and 12 above, and further in view of Francis (US 4773448).

'163 in view of '708 teach all the features of these claims except the water bath cooling.

However, Francis teaches a method of making a plastic pipe with a hard outer shell and an inner foam layer. Column 2, lines 5-45. Francis teaches cooling the pipe with a water bath to solidify the pipe after extrusion. Column 2, lines 25-35.

It would have been obvious to one of ordinary skill in the art at the time the invention was made to modify '163 in view of '708 to use water bath cooling as suggested by Francis with an expectation desirable quick cooling, because '163 in view of '708 teaches forming a multilayer pipe by extrusion and cooling, and Francis teaches that when forming a multilayer pipe by extrusion, it is conventionally known to desirably use a water bath to cool the extruded material.

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8. Claims 4-5 and 10 are rejected under 35 U.S.C. 103(a) as being unpatentable over EP 380 163 A2 (hereinafter '163) in view of Japan 62-28222 (hereinafter '222) as applied to claims 1, 8-9 and 12 above, and further in view of Francis (US 4773448).

'163 in view of '222 teach all the features of these claims except the water bath cooling.

However, Francis teaches a method of making a plastic pipe with a hard outer shell and an inner foam layer. Column 2, lines 5-45. Francis teaches cooling the pipe with a water bath to solidify the pipe after extrusion. Column 2, lines 25-35.

It would have been obvious to one of ordinary skill in the art at the time the invention was made to modify '163 in view of '222 to use water bath cooling as suggested by Francis with an expectation desirable quick cooling, because '163 in view of '222 teaches forming a multilayer pipe by extrusion and cooling, and Francis teaches that when forming a multilayer pipe by extrusion, it is conventionally known to desirably use a water bath to cool the extruded material.

Response to Arguments

9. Applicant's arguments with respect to claims 1, 4-5, 8-10 and 12 have been considered but are most in view of the new ground(s) of rejection.

The Examiner has cited the references to '708 and '222 as both indicating the coextrusion of insulating foam intermediate layers and thermoplastic outer layers to form insulated pipes.

Conclusion

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Any inquiry concerning this communication or earlier communications from the examiner should be directed to Katherine A. Bareford whose telephone number is (703) 308-0078. The examiner can normally be reached on M-F(7:00-4:30) with the First Friday Off.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Shrive P. Beck can be reached on (703) 308-2333. The fax phone numbers for the organization where this application or proceeding is assigned are (703) 872-9310 for regular communications and (703) 872-9311 for After Final communications.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is (703) 308-0661.

KATHERINE A. BAREFORD PRIMARY EXAMINER GROUP 1100 / 700